

FARWEST PAINT PRODUCT INFORMATION

Primers & Pre-Treatment Coatings

X-4959

X-4959 Weatherguard Red Lacquer Proof Primer

Revised 4/18/97

COLOR(S): Red Oxide.

PRODUCT TYPE: Phenolic Modified Alkyd Primer.

DESCRIPTION: A high grade phenolic modified alkyd type rust-inhibiting primer for application on iron, steel, or wood. This product offers an excellent combination of properties including fast-drying, good adhesion over properly prepared surfaces and good protection against rusting. It is a lacquer proof primer which means that finish coats such as nitrocellulose lacquers may be applied directly over it without lifting or wrinkling. **It is the recommended primer for use with Farwest Skythane Two-Component Urethanes.**
Intended Use: For iron, steel, or wood surfaces.

PHYSICAL CHARACTERISTICS

VISCOSITY: 55-60 k.u.

WEIGHT SOLIDS: 48-50%

VOLUME SOLIDS: 33-35%

WEIGHT PER GALLON: 9.40 lbs. per gal.

V.O.C.: 563 grams per liter

FLASH POINT: 50° F.

PRACTICAL

COVERAGE: 300 square feet per gallon @ 2 mils dry film thickness.

DRY TO TOUCH: 30 minutes

TACK FREE: 1 hour

TIME TO RECOAT: 1 hour

DRY HARD: 2 hours

COLOR RANGE: Red Oxide

PACKAGING: 1 or 5 gallon containers

BATCH: Stock

SURFACE

PREPARATION: Remove loose rust and scale with **Farwest #695 Rynolite Chemical Cleaner-Etcher** and wire brush. All surfaces should be free of foreign particles and contaminants.

APPLICATION: Spray application is recommended for best results. For conventional spray: thin to 20-24" Zahn #2 Cup.

THINNING: This product should not be thinned unless absolutely necessary. If necessary for even spraying, thin with **Farwest #605 Synthetic Thinner**.

CLEAN-UP: Tools and equipment may be cleaned with **Farwest #605 Synthetic Thinner** or **Farwest #615 Wash Thinner**.

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