



# SAFETY DATA SHEET

## HI-SOLIDS EQUIPMENT ENAMEL

Revised Date: 09-09-2015

Supersedes: JAN. 2002

### 1. Identification

<b>Product identifier</b>	Hi-Solids Equipment Enamel
<b>Other means of identification</b>	
<b>SDS number</b>	40
<b>Synonyms</b>	X-6960 Clear Base & Tints
<b>Recommended use</b>	Not available.
<b>Recommended restrictions</b>	Not available.
<b>Manufacturer/Importer/Supplier/Distributor information</b>	
<b>Manufacturer/Supplier</b>	Farwest Paint Manufacturing Co. 4522 South 133rd Street, Tukwila, Washington 98168
<b>General Assistance</b>	(Farwest) (206) 244-8844
<b>E-Mail</b>	Not available.
<b>Contact Person</b>	Not available.
<b>Emergency Telephone</b>	(Chemtrec) (800 )424-9300 24 Hour Emergency Assistance

### 2. Hazard(s) Identification

<b>Physical hazards</b>	Flammable liquid	Category 2
<b>Health hazards</b>	Acute toxicity, oral	Category 4
	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2A
	Carcinogenicity	Category 2
	Reproductive toxicity	Category 2
	Specific target organ toxicity, repeated exposure	Category 2
	Aspiration hazard	Category 1

#### Label elements



<b>Signal word</b>	Danger
<b>Unknown Toxicity</b>	72.1% of the mixture consists of ingredient(s) of unknown toxicity.
<b>Hazard statement</b>	Highly Flammable liquid and vapor. Harmful if swallowed. Causes skin irritation. Causes serious eye irritation. Suspected of causing cancer. Suspected of damage fertility or the unborn child. Causes damage to organs through prolonged or repeated exposure (lungs). May be fatal if swallowed and enters airways.
<b>Precautionary statement</b>	
<b>Prevention</b>	Keep away from heat, hot surfaces, sparks, open flames and



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### Response

other ignition sources. No smoking. Keep container tightly closed. Ground and bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take action to prevent static discharges. Wear protective gloves/protective clothing/eye protection/face protection. Wash hands thoroughly after handling. Do not eat, drink or smoke when using this product. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breath dust/fume/gas/mist/vapors/spray.

IF ON SKIN (or hair): Take off Immediately all contaminated clothing. Rinse SKIN with water/shower. In case of fire: Use foam, CO<sub>2</sub>, dry chemical, or water fog for extinction. IF SKIN irritation occurs: Get medical advice/attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF eye irritation persists: Get medical advice/attention. IF exposed or concerned: Get medical advice/attention. IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. Rinse mouth. Do NOT induce vomiting.

### Storage

Store in a well-ventilated place. Keep cool. Store locked up. Keep container tightly closed.

### Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

### Hazard(s) not otherwise classified (HNOC)

None known.

## 3. Composition/information on ingredients

### Mixtures

<u>Chemical name</u>	<u>CAS number</u>	<u>%</u>
Xylene	1330-20-7	14.3
Toluene	108-88-3	<6.26
Solvent Naphtha (Petroleum) Light Aliphatic	64742-89-8	
Ethyl Benzene	100-41-4	
Hexane	123-86-4	
Titanium dioxide (TiO <sub>2</sub> )	13463-67-7	0.59
Naphtha, petroleum, hydrodesulfurized heavy	64742-82-1	0.50



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### 4. First-aid measures

<b>Inhalation</b>	Remove victim to fresh air. If respiratory symptoms develop, seek medical attention at once.
<b>Skin contact</b>	Promptly wash with soap and water. Remove and wash any contaminated clothing before reuse.
<b>Eye contact</b>	Flush with large quantities of water for 15 minutes and seek medical attention.
<b>Ingestion</b>	If ingested do not induce vomiting; keep person warm and quiet and get medical attention. Aspiration of material into lungs can cause chemical pneumonitis which can be fatal.
<b>Most important symptoms/effects, acute and delayed</b>	Excessive exposure to vapors, spray mist may lead to headache, dizziness, nausea and loss of consciousness. Some reports have associated prolonged occupational over exposure to solvents with permanent brain and nervous system damage. Can cause irritation sensitization or defatting of the skin of upon prolonged contact. May be an eye irritant.
<b>Indication of immediate medical attention and special treatment needed</b>	All treatments should be based on observed signs and symptoms of distress in the patient. Consideration should be given to the possibility that overexposure to materials other than this product may have occurred.
<b>General information</b>	If exposed or concerned: get medical attention/advice. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before re-use.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Foam, CO <sub>2</sub> , Dry Chemical, or Water Fog or any CLASS B EXTINGUISHING AGENT.
<b>Unsuitable extinguishing media</b>	Water may be unsuitable as an extinguishing medium, but helpful in keeping adjacent containers cool.
<b>Specific hazards arising from the chemical</b>	Vapors may form an explosive mixture in air and may be ignited by sparks, pilot lights etc. Closed containers may rupture when exposed to extreme heat.
<b>Special protective equipment and precautions for firefighters</b>	Firefighters and others exposed to vapors or products of combustion should wear self-contained breathing apparatus. Evacuate area of unprotected personnel. Wear protective clothing.



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### 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

Keep unnecessary and unprotected personnel from entering. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment. See Section 8 of the SDS for Personal Protective Equipment.

#### Methods and materials for containment and cleaning up

Remove all sources of ignition. Ventilate area. Absorb spill with an absorbent material such as saw dust, vermiculate or sand and place material into closed container. If large spill, dike area to prevent this material from entering water system or sewers. Wear protective equipment during cleanup.

### 7. Handling and storage

#### Precautions for safe handling

Avoid prolonged or repeated inhalation of heated vapors or spray mist. Do not get in eyes, on skin or clothing. Do not allow contaminated clothing to contact skin. Wear suitable protective equipment. Refer to section 8 for "Exposure controls / personal protection."

#### Conditions for safe storage, including any incompatibilities

KEEP OUT OF THE REACH OF CHILDREN. Keep away from heat or open flame. This material may cause sensitization. Do not weld on full or empty containers. Keep containers closed when not in use, and properly labeled. Avoid contact with strong oxidants, acids, bases and epoxy hardeners under uncontrolled conditions.

### 8. Exposure controls/personal protection

#### Occupational exposure limits

#### US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Components	Type	Value
Xylene	PEL (TWA)	100 ppm (435 mg/m <sup>3</sup> )
Toluene	PEL (TWA)	200 ppm
	PEL (Ceiling)	300 ppm, 500 ppm (max peak)
Ethyl benzene	PEL (TWA)	100 ppm (435 mg/m <sup>3</sup> )
Hexane	PEL (TWA)	150 ppm (710 mg/m <sup>3</sup> )
Titanium dioxide	PEL (TWA)	15 mg/m <sup>3</sup>



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Methanol	PEL (TWA)	200 ppm (260 mg/m <sup>3</sup> )
2-Butoxyethanol	PEL (TWA)	50 ppm (240 mg/m <sup>3</sup> ) [skin]

### US. OSHA Table Z-1 (29 CFR 1910.1000)

Components	Type	Value
Xylene	TWA	100 ppm (435 mg/m <sup>3</sup> )
Ethyl benzene	TWA	100 ppm (435 mg/m <sup>3</sup> )
Hexane	TWA	150 ppm (710 mg/m <sup>3</sup> )
Titanium dioxide	TWA	15 mg/m <sup>3</sup>
Methanol	TWA	200 ppm (260 mg/m <sup>3</sup> )
2-Butoxyethanol	TWA	50 ppm (240 mg/m <sup>3</sup> )

### US. OSHA Table Z-2 (29 CFR 1910.1000)

Components	Type	Value
Toluene	TWA	200 ppm
	Ceiling	300 ppm, 500 ppm (max peak)

### US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Type	Value
Quartz	TWA	(10 mg/m <sup>3</sup> ) / (%SiO <sub>2</sub> +2)

### US. ACGIH Threshold Limit Values

Components	Type	Value
Xylene	TLV (TWA)	100ppm
	TLV (ST)	150ppm
Ethyl benzene	TLV (TWA)	20 ppm
Hexane	TLV (TWA)	150 ppm
	TLV (TWA)	200 ppm
Titanium dioxide	TLV (TWA)	10 mg/m <sup>3</sup>
Methanol	TLV (TWA)	200 ppm
	TLV (ST)	250 ppm
2-Butoxyethanol	TLV (TWA)	20 ppm

### US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Xylene	REL (TWA)	100 ppm (435 mg/m <sup>3</sup> )
	REL (ST)	150 ppm (655 mg/m <sup>3</sup> )
Toluene	REL (TWA)	100 ppm (375 mg/m <sup>3</sup> )
	REL (ST)	150 ppm (560 mg/m <sup>3</sup> )
Ethyl benzene	REL (TWA)	100 ppm (435 mg/m <sup>3</sup> )
	REL (ST)	125 ppm (545 mg/m <sup>3</sup> )
Hexane	REL (TWA)	150 ppm (710 mg/m <sup>3</sup> )
	REL (ST)	200 ppm (950 mg/m <sup>3</sup> )
Methanol	REL (TWA)	200 ppm (260 mg/m <sup>3</sup> )
	REL (ST)	250 ppm (325 mg/m <sup>3</sup> )



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Quartz	REL (TWA)	0.05 mg/m <sup>3</sup>
2-Butoxyethanol	REL (TWA)	5 ppm (24 mg/m <sup>3</sup> ) [skin]
<b>Appropriate engineering controls</b>	General ventilation is required during normal use. Local ventilation may be required during certain operations to keep exposure level below the limits.	

### Individual protection measures, such as personal protective equipment

<b>Eye/face protection</b>	Wear face shield or chemical goggles.
<b>Skin protection</b>	
<b>Hand protection</b>	Wear chemical resistant nitrile, neoprene or rubber gloves.
<b>Other</b>	Wear protective clothing to prevent skin contact. Eye wash station and safety shower should be available.
<b>Respiratory protection</b>	General ventilation is required during normal use. Local ventilation may be required during certain operations to keep exposure level below the limits listed above. A canister-type respirator must be worn to prevent the inhalation of vapors or spray mist when the TLV are PEL is exceeded.
<b>Thermal hazards</b>	Wear appropriate thermal protective clothing, when necessary.
<b>General hygiene considerations</b>	Keep work area clean and free from spills and leaks. Always wash hands thoroughly with soap and water before handling food, drink or smoking.

## 9. Physical and chemical properties

<b>Appearance</b>	Amber or tinted liquid.
<b>Physical state</b>	Liquid.
<b>Form</b>	Liquid.
<b>Color</b>	Amber or Color of Tint.
<b>Odor</b>	Mild, sweet aromatic odor.
<b>Odor threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	Not available.
<b>Initial boiling point and boiling range</b>	281-284 °F
<b>Flash point</b>	50 °F TCC
<b>Evaporation rate</b>	Slower than ether.
<b>Flammability (solid, liquid, gas)</b>	Highly flammable liquid and vapor.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit – lower (%)</b>	Not available.
<b>Flammability limit – upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	1.5
<b>Explosive limit - upper (%)</b>	7.0
<b>Vapor pressure</b>	38 mmHg at 20°C
<b>Vapor density</b>	Heavier than air.
<b>Volatile by volume (%)</b>	51%



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<b>Volatile organic compounds (VOCs)</b>	450 Grams/Liter (Less Water)
<b>Density (Weight/Gallon)</b>	8.35 lbs
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Nil.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.

### 10. Stability and reactivity

<b>Reactivity</b>	No specific test data related to reactivity available for this product or its ingredients.
<b>Chemical stability</b>	Stable under normal storage conditions.
<b>Possibility of hazardous reactions</b>	Hazardous polymerization reaction will not occur.
<b>Conditions to avoid</b>	Heat, sparks and open flame. If product contains aluminum, moisture in closed containers will generate hydrogen gas.
<b>Incompatible materials</b>	Strong oxidants, acids, bases and epoxy hardeners under uncontrolled conditions.
<b>Hazardous decomposition Products</b>	Incomplete combustion can yield carbon monoxide and toxic vapors.

### 11. Toxicological information

#### Information on likely routes of exposure

<b>Ingestion</b>	May be harmful if swallowed.
<b>Inhalation</b>	May cause headache, dizziness, nausea, and loss of consciousness.
<b>Skin contact</b>	May cause irritation, sensitization, or defatting of skin upon repeated contact.
<b>Eye contact</b>	Irritation of the eyes.
<b>Symptoms related to the physical, chemical and toxicological characteristics</b>	May cause irritation, sensitization, or defatting of skin upon prolonged or repeated contact. May be an eye irritant. Vapors or spray mist can result in headache, dizziness, nausea and loss of consciousness. Some reports associated with prolonged exposure results in permanent brain and nervous system damage.
<b>Delayed and immediate effects and also chronic effects from short- and long-term exposure</b>	Irritation, sensitization, or defatting of skin. Eye irritant. Headache, dizziness, nausea and loss of consciousness. Prolonged exposure results in permanent brain and nervous system damage.

#### Numerical measures of toxicity



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Components	Test	Species	Test Results
Xylene (CAS 1330-20-7)	Oral LD <sub>50</sub>	Rat	3523 mg/kg
	Dermal LD <sub>50</sub>	Rabbit	4300 mg/kg
	Inhalation LC <sub>50</sub>	Rat	6350 ppm,4h
Toluene (CAS 108-88-3)	Oral LD <sub>50</sub>	Rat	636 mg/kg
	Dermal LD <sub>50</sub>	Rabbit	12124 mg/kg
	Inhalation LC <sub>50</sub>	Rat	49 mg/l, 4h
Ethyl benzene (CAS 100-41-4)	Oral LD <sub>50</sub>	Rat	3500 mg/kg
	Dermal LD <sub>50</sub>	Rabbit	17800 mg/kg
	Inhalation LC <sub>50</sub>	Rat	9.6 mg/l,4h
Hexane (CAS 123-86-4)	Oral LD <sub>50</sub>	Rat	13100 mg/kg
	Dermal LD <sub>50</sub>	Rabbit	>5000 mg/kg
	Inhalation LC <sub>50</sub>	Rat	>21.0 mg/l,4h
Quartz (CAS 14808-60-7)	Oral LD <sub>50</sub>	Rat	>2000 mg/kg
Polychloro copper phthalocyanine (CAS 1328-53-6)	Oral LD <sub>50</sub>	Rat	>2000 mg/kg

<b>Skin corrosion/irritation</b>	Causes skin irritation.
<b>Serious eye damage/eye irritation</b>	Causes serious eye irritation.
<b>Respiratory or skin sensitization</b>	
<b>Respiratory sensitization</b>	No data available.
<b>Skin sensitization</b>	No data available.
<b>Germ cell mutagenicity</b>	No data available.
<b>Carcinogenicity</b>	Suspected of causing cancer.
<b>IARC Monographs. Overall Evaluation of Carcinogenicity</b>	
Titanium dioxide (CAS 13463-67-7)	2B "Possibly Carcinogenic to Humans"
<b>NTP Report on Carcinogens</b>	
Titanium dioxide (CAS 13463-67-7)	Not listed
<b>US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)</b>	
Titanium dioxide (CAS 13463-67-7)	Not listed
<b>Reproductive toxicity</b>	Suspected of damage fertility or the unborn child.
<b>Specific target organ toxicity - single exposure</b>	Based on available data, the classification criteria are not met.
<b>Specific target organ toxicity - repeated exposure</b>	Causes damage to organs through prolonged or repeated exposure (lungs).
<b>Aspiration hazard</b>	May be fatal if swallowed and enters airways.

### 12. Ecological information

#### Numerical measures of toxicity

Components	Test	Species	Test Results
Xylene (CAS 1330-20-7)	Fish LC <sub>50</sub>	Fathead minnow ( <i>Pimephales promelas</i> )	13.4mg/l, 96h
	Crustacea	Water flea	> 3.4 mg/l, 48h



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	EC <sub>50</sub>	( <i>Ceriodaphnia dubia</i> )	
	Algae EC <sub>50</sub>	Microalga	4.9mg/l, 72h
		( <i>Selenastrum capricornutum</i> )	
Toluene (CAS 108-88-3)	Fish LC <sub>50</sub>	Rainbow trout	5.5 mg/l, 96h
		( <i>Oncorhynchus mykiss</i> )	
	Crustacea	Water flea	6.56 mg/l, 48h
	EC <sub>50</sub>	( <i>Daphnia magna</i> )	
	Algae EC <sub>50</sub>	Microalga	12.5 mg/l, 72h
		( <i>Selenastrum capricornutum</i> )	
Ethyl benzene (CAS 100-41-4)	Fish LC <sub>50</sub>	Rainbow trout	4.2 mg/l, 96h
		( <i>Oncorhynchus mykiss</i> )	
	Crustacea	Water flea	1.81 mg/l, 48h
	EC <sub>50</sub>	( <i>Daphnia magna</i> )	
	Algae EC <sub>50</sub>	Microalga	4.6mg/l, 72h
		( <i>Selenastrum capricornutum</i> )	
Polychloro copper phthalocyanine (CAS 1328-53-6)	Fish LC <sub>50</sub>	Rainbow trout	355.6 mg/l, 96h
		( <i>Oncorhynchus mykiss</i> )	
	Crustacea	Water flea	153.6 mg/l, 48h
	EC <sub>50</sub>	( <i>Daphnia magna</i> )	

<b>Persistence and degradability</b>	Not available.
<b>Bioaccumulative potential</b>	Not available.
<b>Mobility in soil</b>	Not available.
<b>Other adverse effects</b>	Not available.

### 13. Disposal considerations

**Disposal instructions** If discarded, this materials and containers should be treated as hazardous waste based on the characteristic of ignitability as defined under Federal RCRA Regulations(40 CFR 261). Disposal of this material or its containers requires compliance with applicable labeling, packaging and record keeping standards.

#### Hazardous waste code

##### US RCRA Hazardous Waste U List : Reference

Xylene (CAS 1330-20-7)	U239
Toluene (CAS 108-88-3)	U220

**Waste from residues / unused products** Dispose in accordance with local, state, and federal agencies. Ground handling equipment to prevent sparks.

**Contaminated packaging** Do not reuse empty containers.

### 14. Transport information

**DOT**

**UN number** UN 1263



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**UN proper shipping name** PAINT  
**Transport hazard class(es)**  
**Class** 3  
**Subsidiary risk** -  
**Label(s)** 3 - Flammable liquid



**Packing group** II  
**Environmental hazards**  
**Marine pollutant** Yes  
**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

### IATA

**UN number** UN 1263  
**UN proper shipping name** Paint  
**Transport hazard class(es)**  
**Class** 3  
**Subsidiary risk** -  
**Label(s)** 3 - Flammable liquid



**Packing group** II  
**Environmental hazards** Yes  
**ERG Code** 3L  
**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

### IMDG

**UN number** UN 1263  
**UN proper shipping name** PAINT  
**Transport hazard class(es)**  
**Class** 3  
**Subsidiary risk** -  
**Label(s)** 3 - Flammable liquid





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<b>Packing group</b>	II
<b>Environmental hazards</b>	
<b>Marine pollutant</b>	Yes
<b>EMS</b>	F-E, S-D
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code</b>	Not available.

### 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Some components are on the U.S. EPA TSCA Inventory List.

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

None of the ingredients in this product is listed.

**US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Xylene (CAS 1330-20-7)	Listed
Toluene (CAS 108-88-3)	Listed
Ethyl benzene (CAS 100-41-4)	Listed
Hexane (CAS 123-86-4)	Listed
Titanium dioxide (CAS 13463-67-7)	Listed
Methanol (CAS 67-56-1)	Listed
2-Butoxyethanol (CAS 111-76-2)	Listed

**CERCLA Hazardous Substance List (40 CFR 302.4)**

Xylene (CAS 1330-20-7)	Listed
Toluene (CAS 108-88-3)	Listed
Ethylbenzene (CAS 100-41-4)	Listed
Hexane (CAS 123-86-4)	Listed

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

<b>Hazard categories</b>	Immediate Hazard	- Yes
	Delayed Hazard	- Yes
	Fire Hazard	- Yes
	Pressure Hazard	- No
	Reactivity Hazard	- No

**SARA 302/304 Extremely hazardous substance**

None of the ingredients in this product is listed.

**SARA 311/312 Hazardous chemical** Yes

**SARA 313 (TRI reporting)**

Chemical Name	CAS number	% by wt.
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Xylene	1330-20-7	14.3
Toluene	108-88-3	3.75
Ethyl benzene	100-41-4	0.3

### Other federal regulations

#### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

- Xylene (CAS 1330-20-7)
- Toluene (CAS 108-88-3)
- Ethyl benzene (CAS 100-41-4 )
- Methanol (CAS 67-56-1)

#### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

None of the ingredient in this product is listed.

#### Safe Drinking Water Act (SDWA)

- Methanol (CAS 67-56-1)

### US State regulations

WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

#### US. New Jersey Worker and Community Right-to-Know Act

- Xylene (CAS 1330-20-7)
- Toluene (CAS 108-88-3)
- Ethylbenzene (CAS 100-41-4)
- Hexane (CAS 123-86- 4)
- Titanium dioxide (CAS 13463-67-7)
- Methanol (CAS 67-56-1)
- Quartz (CAS14808-60-7)
- 2-Butoxyethanol (CAS 111-76-2)

#### US. Pennsylvania Worker and Community Right-to-Know Law

- Xylene (CAS 1330-20-7)
- Toluene (CAS 108-88-3)
- Ethyl benzene (CAS 100-41-4 )
- Hexane (CAS 123-86- 4)
- Titanium dioxide (CAS 13463-67-7)
- Methanol (CAS 67-56-1)
- Quartz (CAS14808-60-7)
- 2-Butoxyethanol (CAS 111-76-2)

#### US. California Proposition 65

##### US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance

- Toluene (CAS 108-88-3)
- Ethyl benzene (CAS 100-41-4 )
- Methanol (CAS 67-56-1)

### International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Domestic Substances List (DSL)	Yes
Canada	Non- Domestic Substances List (NDSL)	No

